

	SIZE(mm)	Qty/Ctn		SIZE(mm)	Qty/Ctn
	Coupling (Gasket x Gasket)	225		4	Tee (Gasket x Gasket x Gasket)
250		2	250	1	
315		1	315	1	
75x63		1	75x63	16	
90x63		40	90x63	12	
90x75		21	90x75	9	
160x110		39	160x110	3	
200x110		6	200x110	2	
200x160		6	200x160	2	
225x110		4	225x110	2	
225x160		4	225x160	2	
225x200		4	225x200	2	
250x110		4	250x110	2	
250x160		2	250x160	1	
250x200		2	250x200	1	
315x110		2	315x110	1	
315x160		2	315x160	1	
315x200		1	315x200	1	
315x250		1	315x250	1	
315x250		1	315x250	1	
355x200	1	355x200	1		
355x315	1	355x315	1		

	SIZE(mm)	Qty/Ctn		SIZE(mm)	Qty/Ctn
	Flange (Flange x Gasket)	63		32	Flange (Flange x Spig)
75		16	75	27	
90		12	90	12	
110		12	110	12	
160		8	160	4	
200		3	200	4	
225		4	225	2	
250		3	250	2	
315		2	315	2	
355		2	355	1	
400		1	400	1	

	SIZE(mm)	Qty/Ctn		SIZE(mm)	Qty/Ctn
	Tee (Soc x Fipt x Gasket)	110x2"		11	Repair Coupling
160x2"		4	160	1	
200x2"		6	200	1	
			225	1	
			250	1	

	SIZE(mm)	Qty/Ctn		SIZE(mm)	Qty/Ctn
	Tee (Gasket x Flange x Spig)	110		6	No-Stop Water Repaired Coupling
160		3	75	7	
200		2	90	6	
250		2	110	6	
315		1	125	5	
160x110		1	140	5	
200x110		4	160	4	
200x160		3	200	2	
225x110		2	225	2	
225x160		2	250	2	
250x110		2	315	1	
250x160		2	355	1	
250x200		1	400	1	
315x110		1			
315x160		1			
315x200		1			

Solvent weld joint



1. if it is necessary , cut the pipe to the desired length with pipe cutter , hacksaw or cross cut saw , make sure the cut is square.

2. chamfer the cut ends and remove that all burrs from inside and outside diameter of pipe with a knife-edge , file , or deburring tool , Make sure all joint surfaces are free from dirt , dust , water and oil.

3. coat the inside of the fittings socket with a medium layer of cement dries on either surface before joining , apply another coat.

4. while the cement is still wet , immediately insert the pipe into the fitting with a steady even motion until it bottoms in the socket , and turn pipe 1/4 turn in the socket to ensure an even spread of cement , hold the pipe and fitting together firmly in position for 30 seconds. wipe the excessive cement from joint after assembly.

5. do not take the next step until the joints is cured , the hydrostatic pressure test shall be made only after 24 hours.

Gasket joint



1. Clean and dry the inside of bell and the outside of spigot end of the pipe. Mark the spigot end with a socket depth line. Chamfer the spigot end of the pipe.

2. Clean and dry the gasket. Put the gasket into the bell groove.

3. Apply lubricant on the spigot end of the pipe and the surface of gasket , the lubricant shall be nontoxic and shall have no deteriorating effects on the gasket and pipe materials.

4. insert the beveled spigot end into the bell with pull tool until it contact with the gasket. Push the spigot end in until it contact with the gasket. Push the spigot end in until the reference mark on the spigot end is flush with the end of the bell. If undue resistance to insertion of the beveled end is encountered or the reference mark does not reach the flush position , disassemble the joint , and check the position of the gasket , and remove any debris.



Perfect service system to maximize customer needs.

