
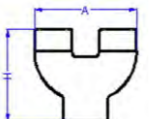

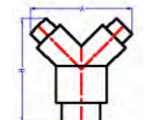

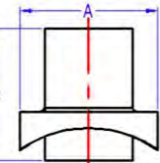

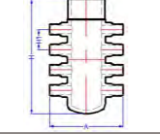

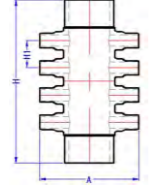

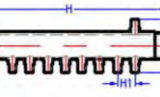



Y-Tee		Spec.(mm)	A(mm)	H(mm)	Package (Pcs/Ctn)	
		dn32*25	95	85	40	
		dn40*32	100	100	30	
Saddle Profile joigt		Spec.(mm)	A(mm)	H(mm)	Package (Pcs/Ctn)	
		dn63*25	44	35	120	
		dn110*32	51	55	60	
		dn160*40	55	60	40	
Manifold (9 access)		Spec.(mm)	A(mm)	H1(mm)	H(mm)	Package (Pcs/Ctn)
		dn110*32	220	60	340	4
Manifold (10 access)		Spec.(mm)	A(mm)	H1(mm)	H(mm)	Package (Pcs/Ctn)
		dn110*32	220	60	340	4
Manifold (8 access)		Spec.(mm)	A(mm)	H1(mm)	H(mm)	Package (Pcs/Ctn)
		dn110*32	175	100	850	1
		dn160*40	225	100	850	1
Thermo-electro coupling		Spec.(mm)	Package (Pcs/Ctn)			
	dn25	12				
	dn32	12				




Notice: All product information are taken latest "Kingbull product price-list" as final

Thermo-socket Fitting







Tee	Spec.(mm)	Package (Pcs/Ctn)	Union/Socket	Spec.(mm)	Package (Pcs/Ctn)
	T25	50		S25	100
	T32	50		S32	100
	T40	70		S40	70
	T63	30		S63	12
	T75	18		S75	12
	T110	2		S110	13
45° Elbow	Spec.(mm)	Package (Pcs/Ctn)	90° Elbow	Spec.(mm)	Package (Pcs/Ctn)
	L25	150		L25	120
	L32	80		L32	70
	L40	40		L40	90
	L63	45		L63	36
	L75	27		L75	20
L110	9	L110	6		
Reducing Tee	Spec.(mm)	Package (Pcs/Ctn)	Reducing Union/Socket	Spec.(mm)	Package (Pcs/Ctn)
	T32*25	50		S32*25	60
	T40*25	100		S40*25	80
	T40*32	80		S40*32	70
	T63*25	30		S63*25	90
	T63*32	40		S63*32	90
	T63*40	30		S63*40	90
	T75*25	30		S75*63	48
	T75*32	30		S110*63	18
	T75*40	24		S110*75	16
	T75*63	19			
	T110*63	8			
T110*75	5				

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Thermo-socket Fitting

End cap	Spec.(mm)	Package (Pcs/Ctn)	PE Metal Flange	Spec.(mm)	Package (Pcs/Ctn)
	D25 S	150		63	16
	D32	80		75	16
	D40	50		110	16
	D63	35		25	9
	D75	24		32	10
	D110	24		40	8
PE Plastic Flange		Package (Pcs/Ctn)	Spec.(mm)	63	30
			75	24	
			110	15	

Ground Heat Pump Tool

<p>Welding Machine</p> 	<p>Hydraulic Welding Machine</p> 	<p>Thermo-fusion Machine</p> 
<p>Drill</p> 	<p>Electro-drill</p> 	<p>Saddle Profile Mould</p> 

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Construction installation

1.The preheating mechanism of U type pipe

PE pipe and U type joints apply electro fusion or heat fusion

Electro fusion operation:

☉ Check the pipe and fitting to make sure they are clean and dry.

☉ Mark the insert depth, scrape the surface of the pipe.

☉ Insert the pipe to the fittings to the marked line.

☉ Straight the pipe and fittings. Before charging, to ensure the pipe and fittings are on the same axis, and then to fix pipe and fittings.

☉ Charging and heating

☉ Cooling: when cooling done, the pipe and fitting can not be moved.

PE thermal Socket Connection Parameter(Welding Temperature is $\pm 260^{\circ}\text{C}$)

Outer Diameter (mm)	Heating Hour (S)		Max transition hour (s)	Min Cooling hour (min)
	SDR11	SDR17.6		
20	5		4	2
25	7		4	2
32	8		6	4
40	12		6	4
50	18		6	4
63	24		8	6
75	30	15	8	6
90	40	22	8	6
110	50	30	10	8

PE Butt-welded Connection Parameter(Welding Temperature is $\pm 260^{\circ}\text{C}$)

Wall thickness (mm)	Height of curve edge of heating (mm) working pressure is 0.15Mpa	Heat Absorbing Hour 10^4e Absorbing Pressure 0.02MPa	Max transition hour(s)	Pressurization Hour(s)	Cooling Hour of weld seam under pressure holding condition (min)
< 4.5	0.5	45	5	5	6
4.5 – 7	1.0	45 – 70	5 – 6	5 – 6	6 – 10
7 – 12	1.5	70 – 120	6 – 8	6 – 8	10 – 16
12 – 19	2.0	120 – 190	10 – 12	11 – 14	16 – 24
19 – 26	2.5	190 – 260	10 – 12	11 – 14	24 – 32
26 – 37	3.0	260 – 370	12 – 16	14 – 19	32 – 45
37 – 50	3.5	370 – 500	16 – 20	19 – 25	45 – 60
50 – 70	4.0	500 – 700	20 – 25	25 – 35	60 – 80

Take the first time hydrostatic test.

☉ Test pressure: working pressure should be less than or equal to 1.0Mpa which is 1.5 times or working pressure, but not less than 0.6Mpa; When the working pressure is more than 1.0 Mpa, the working pressure should add 0.5 Mpa.

☉ Keep the pressure on less than 15 min. the pressure drop should not less than 3%, no leakage.

2.Place the pipes

☉ When the drill hole di done and the inner surface solidify, the pipe should be placed into the holes.

☉ When placing the pipe, it's better to weld a steel bar 300* \varnothing 16 with the pipe and then use a PE couple Dn32 or Dn25, to keep the U type joint safe. Then slowly place down the pipe to the design depth.

☉ When place down the pipe, U type pipe should fill with water and keep the U type pipe separately. When place the pipe, the pipe should be drag and to keep the pipe straight, no angle should occur.

3.Backfill and seal hole

☉ When the pipe are placed into the holes, the holes should fill with cement. When the buried pipe reach to 40 meter, the backfill work should stop before the nearby hole completely drilled.

4.Clean the pipe and mark the in and out pipe line.

5.Joint the buried pipe and horizontal pipeline with thermal fusion or electrofusion.

6.Take the second pressure test.

7.Backfill pipe ditch

☉ Backfill material should be small loose and even, not including stone or hard things. The pipe should not be impact by the backfill material.

8.When the pipe and manifold are completely connected, to take the third time pressure test.

☉ The pressure test time should no less than 2 hours, on leakage.

9.After the whole system are completed, to take the fourth time pressure test.

☉ The pressure test time should no less than 12 hours and after the pressure stability, the head loss should less than 3% and ensure no leakage.